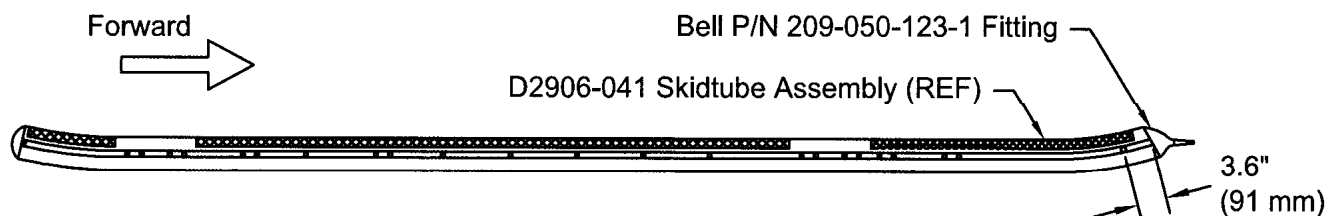


# DART SERVICE INSTRUCTION

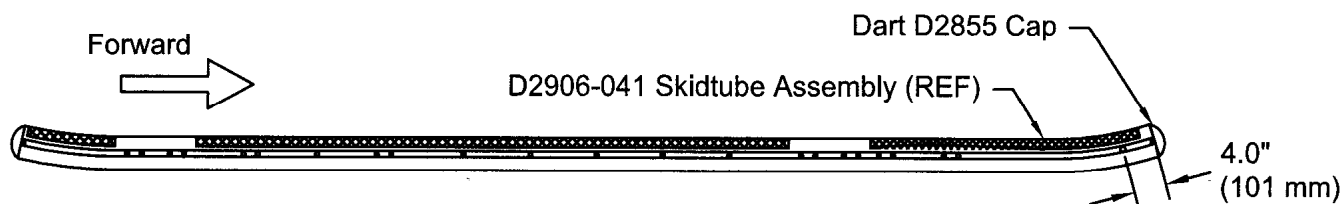
REFERENCE IIN-D209-669 REV. A OR LATER APPROVED REVISION

The D209-669-041 Skidtube Kits at CHG 000 are identical to D209-669-041 Skidtube Kits at CHG 001 except that the CHG 000 skidtubes are equipped with a Bell P/N 209-050-123-1 Fitting in the front end of the skidtube instead of the Dart D2855 Cap. This fitting is to be used for ground handling maneuvers. The Dart D2968-041 Tow Ring is not required for CHG 000 skidtubes.

At the customer's option, the D2968-041 Tow Rings can be installed on the D209-669-041 Skidtube Kits at CHG 000 by drilling a Ø0.640 hole through the skidtube as shown below and installing the tow rings per IIN-D209-669 Rev. A. Deburr and touch up the holes with MIL-P-85582 or MIL-P-23377 primer before installation of the tow rings.



D209-669-041 Skidtube Kit at CHG 000  
(Part of D209-669-011/-012 at CHG 000)



D209-669-041 Skidtube Kit at CHG 001  
(Part of D209-669-011/-012 at CHG 001)

|            |             |  |              |
|------------|-------------|--|--------------|
| A          | NEW ISSUE   | CB   | 07.08.10     |
| REV.       | DESCRIPTION | BY   | DATE         |
| DESIGN     | CB          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | CB          |  |              |
| CHECKED    | PH          | DRAWING NO.  | REV. A       |
| MFG. APPR. | PH          | DSI 9371   | SHEET 1 OF 1 |
| APPROVED   | PH          | TITLE  | SCALE        |
| DE APPR.   | PH          | D209-669-041 AT CHG 000  | NTS          |
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